

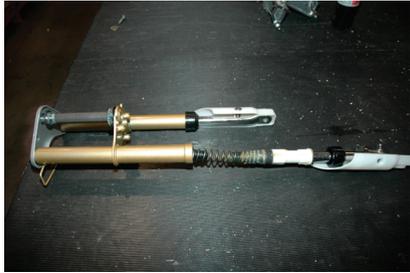
# XR/CRF50

## FORK SPRING INSTALLATION INSTRUCTIONS

1. Remove the bolt at the top of the fork leg (on the top of the triple clamp)
2. Slide down the dust-seal boot at the bottom of the gold fork tube. using snap-ring pliers, remove the circlip as shown in the photo to the right.



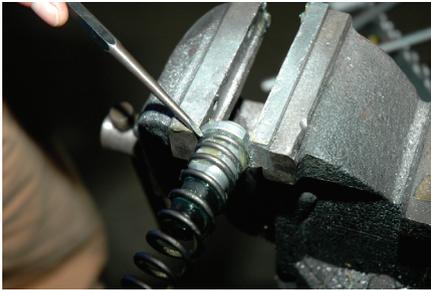
3. The lower fork leg should now pull apart (as shown at the left) We recommend wiping excess grease from the spring assembly to ease handling.



4. Supporting the black collar (located on the chrome fork tube) on a soft-jaw vice, drive the dowel pin out using an appropriate drive pin punch (see photo at right).



5. Clamp the aluminum spring retainer in a soft-jaw vice. Using an appropriate punch, unscrew the spring by striking the end of the spring wire. Once it has been loosened, it should unscrew by hand. Repeat procedure for the other end of the spring.



6. Screw the new springs onto the aluminum spring retainer by hand. Be certain that they are fully screwed on. Reassemble this fork leg and repeat procedure for the other fork leg.



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