

CRF230F

240 BORE KIT INSTALLATION INSTRUCTIONS

Engine assembly requires special attention to detail. Your cylinder must be bored to fit this new piston. For long engine life it is very important that the cylinder bore is professionally machined to be very round and without taper. Piston clearance should be:

Clearance: .002"
Ring EndGap: .007"

Once the cylinder is bored to size, installation of this piston kit is identical to OEM installation. Please refer to the Honda shop manual or a qualified mechanic for assistance. Note that the larger valve relief in the piston dome is the intake side (it should be installed closer to the rear of the bike).

Every effort has been made to insure the quality of this product. Because BBR cannot control the installation or use there is NO warrantee or guarantee with this product. Using quality motorcycle oil will help prolong engine life. Be sure to change it often.

Recommended main jet: 130 Main (at sea level, 65 degrees)
Recommended needle: Optional Honda PowerUp Needle
Fuel: This piston kit requires race gas. We use VP C12



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